# Welcome to Taishan NP site

G



### Content







#### **Site Conditions**

 TSNP is situated at Yaogu village of Chixi town in Taishan city, Guangdong province, 70km, 80km and 40km respectively away from Zhuhai, Yangjiang and Taishan.





\* & 🍀 🕸



#### **Site Conditions**

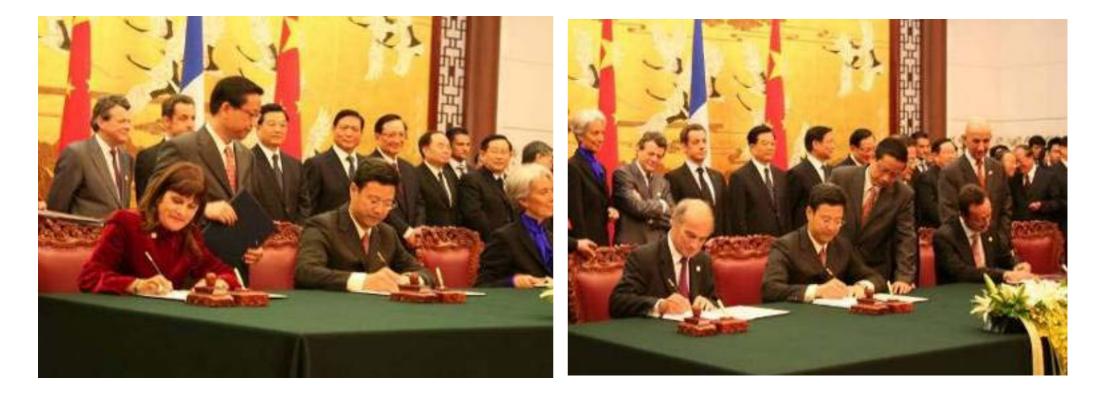
 Construction of unit 1 commenced on Oct 26th 2009, and the unit is expected to be put into commercial operation in Dec., 2013. The unit 2 schedule is 10 months gap with unit 1.





#### **Project Introduction**

 On Nov. 26th, 2007, and under the witness of presidents of both China and France, CGNPC signed, at the Great Hall of the People with EDF and AREVA, cooperation agreements over constructing the Taishan EPR project.





#### **Project Introduction**

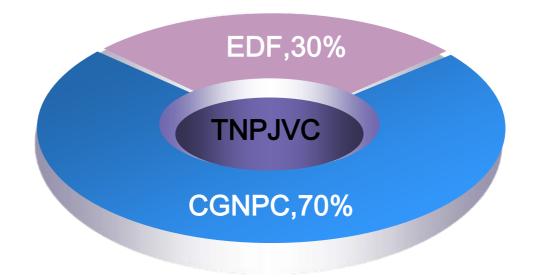
In Dec. 21st, 2009, Vice Premier Li Keqiang and French Prime Minister
Francois Fillon inaugurated the Taishan Nuclear Power Joint Venture Co., Ltd.





#### **Company Introduction**

- Taishan Nuclear Power Joint Venture Co. Ltd. (TNPJVC) is invested and established by CGNPC and EDF. TNPJVC is mainly responsible for the financing, construction, operation and management of Taishan Nuclear Power Station Phase I project, and the ultimate responsibility of nuclear Safety.
- Taishan Nuclear Power Joint Venture Co., Ltd. is invested by CGNPC and EDF, and proportion is 70% and 30% respectively.







#### **Cooperation in Construction**

Taishan Project follows a mode of Sino-foreign cooperation in construction with engineering of nuclear power plant and manufacturing of equipment under co-responsibilities of Sino-French enterprises.

- Consortium of AREVA, CNPEC and CNPDC leaded by AREVA is responsible for supply and engineering contracts of NI.
- Consortium of ALSTOM and DEC is responsible for engineering and procurement contracts of TG.
- Other parts of construction are under the responsibilities of domestic enterprises.



\*\* &

200

#### Task Sharing

Equipment	Unit 1	Unit 2		
RPV	Mitsubishi Heavy Industries (MHI)	DEC		
SG	Chalon (France)	DEC / SEC		
Pressurizer	Chalon (France)	DEC		
<b>Reactor internals</b>	SKODA (Czechoslovakia)	SEC		
CRDM	Jeumont (France)	Jeumont (France) / SEC		
Primary pump	Jeumont (France) / DEC	Jeumont (France) / DEC		
Heavy supports	DEC	DEC		
Note: NI Primary Equipment localization ratio reaches 50%.				
In the charge of overseas company; Sino-foreign joint cooperation;				
In the charge of domestic company.				



#### Task Sharing

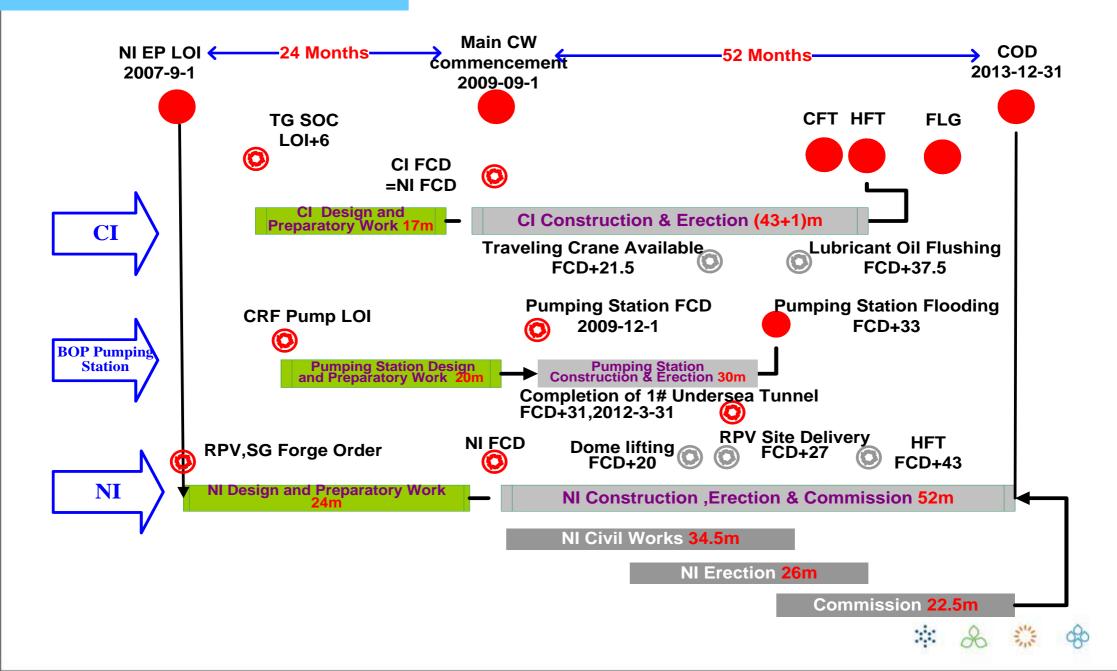
Equipment	Unit 1	Unit 2
HP/MP cylinder	ALSTOM/DEC	DEC
1# LP cylinder	ALSTOM/DEC	DEC
2# LP cylinder	DEC ( rotor welding excluded )	DEC
<b>3# LP cylinder</b>	DEC ( rotor welding excluded )	DEC
Generator rotor	DEC ( coil excluded )	DEC
Generator stator	DEC ( wedge slot excluded )	DEC
Exciter	DEC	DEC

Note: for the Turbine generator units engineering and procurement, the share of Chinese companies accounts for 2/3.

Sino-foreign joint cooperation; In the charge of domestic company.



#### **Overall Arrangement**





### Content







#### **Completion status of Level 1 Milestones**

	Millstones	Unit 1#		Unit 2 #	
SN		Planned Date	Completed Date	Planned Date	Completed Date
1	Signature of NI EP contract	2007-11-26	2007-11-26	-	-
2	Signature of TGP contract	2008-02-28	2008-02-28	-	-
3	NI FCD	2009-09-01	2009-10-26	2010-07-01	2010-04-15
4	CI FCD	2009-09-01	2009-09-01	2010-07-01	2010-03-13
5	HPX FCD	2009-12-01	2009-11-26	-	-
6	TG pedestal start construction	2010-02-01	2010-01-15	2010-12-01	2010-09-01
7	NI erection start (HL* pipeline)	2010-11-01	2010-11-01	2011-09-01	
8	Demineralized water production system (SDA) commissioning start	2011-06-15	2011-06-15	-	-



#### **Project Design**

#### • 1# turbine hall CW drawings issuance basically completed.

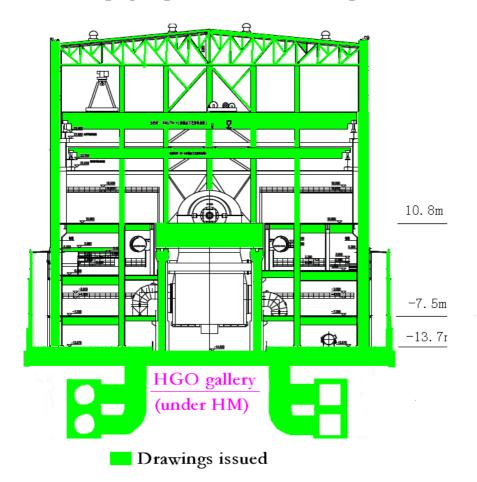
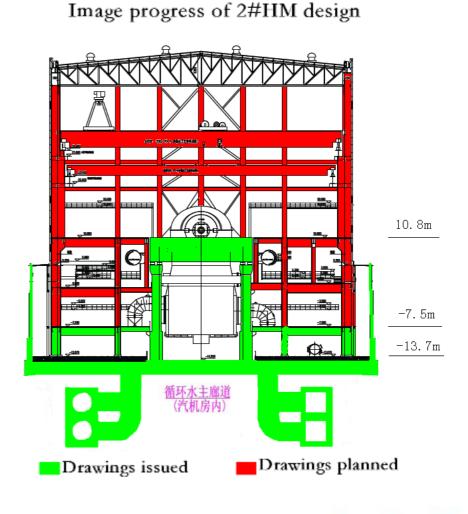


Image progress of 1#HM design





#### **Equipment Manufacture**

- Main equipments for unit #1 and #2 are under process of manufacture. Quality and progress are controllable.
- CI and BOP auxiliary equipment manufacture is basically in normal progress.



Unit #1 Reactor Pressurize Vessel- Mitsubishi Japan

Unit #1 Steam Generator – Chalon France





#### A Bird-eye View of the Site





建设国际一流三代核电标杆工程

NAMES OF STR

TAA AAJ

#### A Bird-eye View of Unit 1

WARDANE STATE

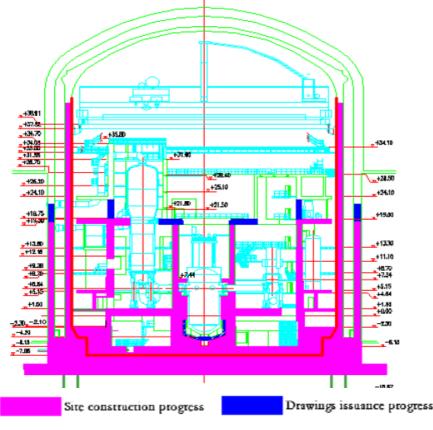
MARTIN MANY INTI MANY TITTY.

----





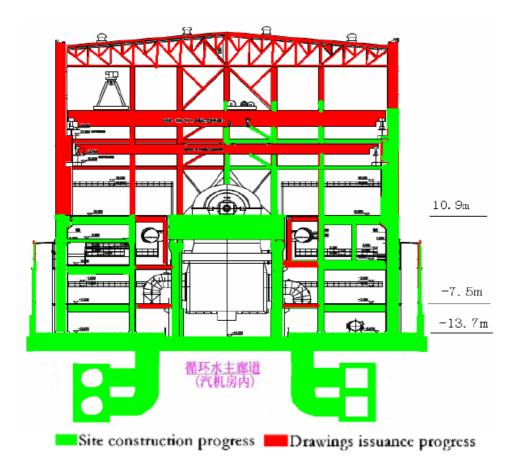
 Unit 1 HRA CW: Steel liner and inner containment in HR Building have satisfied requirement of dome lifting (+42.9m). Construction on the 7th layer of out containment has completed. 55% of concrete was poured for +19.50m platform. NI surrounding buildings are under construction according to updated schedule.







 Unit 1 CI CW: HM raft has been completed. Retaining wall and steel structure are under construction; central support of TG pedestal has been completed. Construction starts for the operating platform.

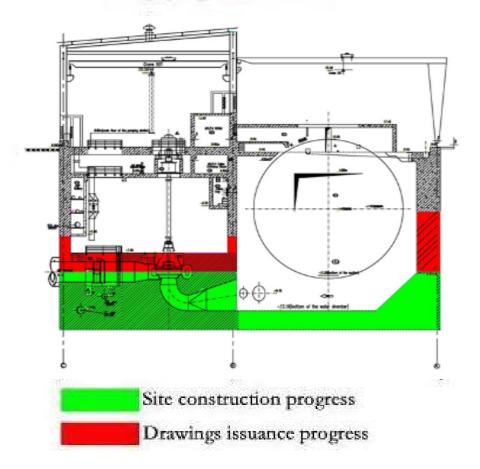






 Unit 1 HPX CW: Construction has been completed for the volute in pump house, -13.75m to -10.5m raft is under construction; the drum screen raft and up to -10.5m wall are completed.

Image progress of 1#HPX







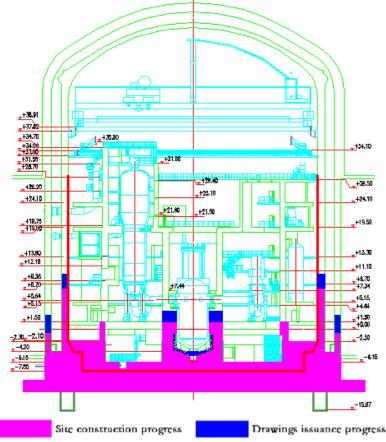
建设国际一流三代核电标杆工程

#### A Bird-eye View of Unit 2





Unit 2 HRA CW: The 6th layer of steel liner cylinder is lifted, the 2nd layer of outer containment and 4th layer of inner containment are completed; 80% of - 2.30m ~ +1.50m spreading area in internal structure is completed; rebar binding is being carried out in -2.30m non-spreading area.







Unit 2 CI CW: Pressurizing test and backfilling are completed for HGO gallery in HM. HM raft and TG pedestal are under construction.

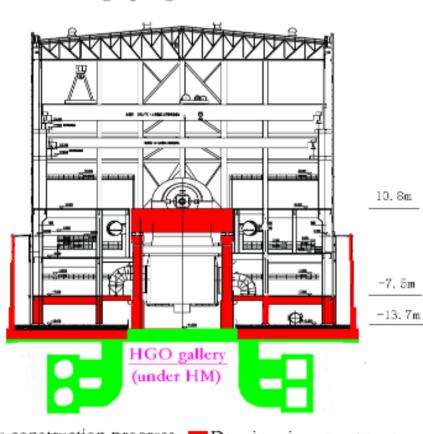


Image progress of 2#HM

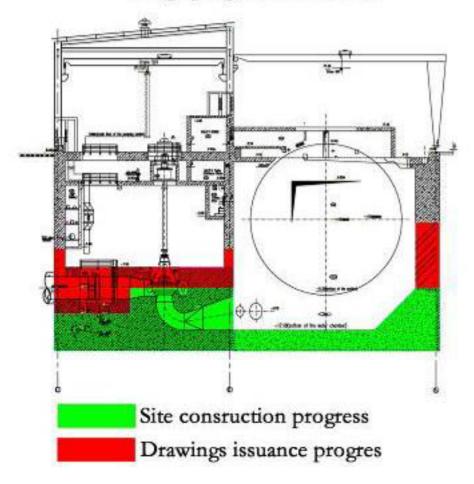


Site construction progress 📕 Drawings issuance progress



 Unit 2 HPX CW: Inlet gallery is completed. -13.75m raft is under construction; drum screen raft is completed, and wall is being constructed up to -10.5m.

Image progress of 2#HPX

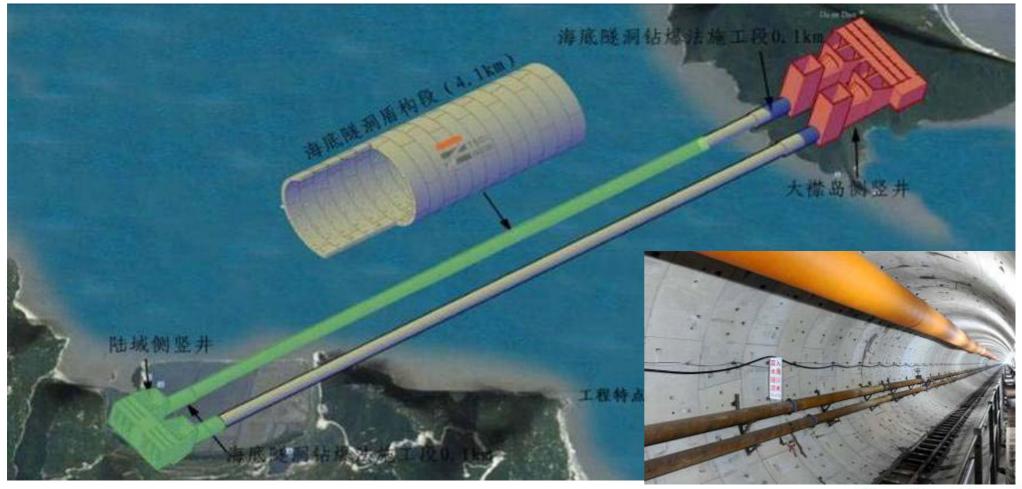








 Seabed tunnel: 2693 segments have been completed (2708 segments for one tunnel), accounting for 99% of the total.





#### **Erection and Commissioning**

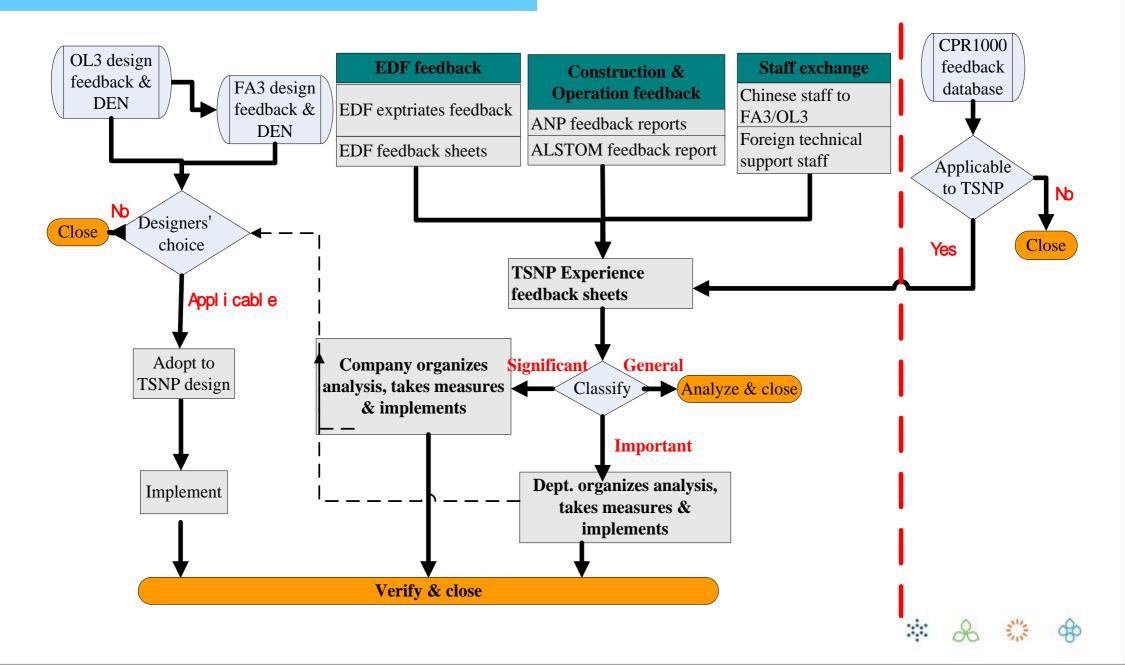
- Erection in NI was carried out on schedule on November 1st, 2010. 105102 points of erection has been done up to now.
- The commissioning organization was established in February of 2011 and has started its operation. On June 15th 2011, commissioning was carried out on schedule for the first processing system (SDA1).







#### **Experience Feedback**





#### **Technology Innovation**

As the third EPR project in the world, Taishan Project referred to the experience from previous two projects, organized meticulously and overcame technical difficulties happened in construction, carried out innovative construction process such as mass concrete placing and modular construction in NI steel liner, created healthy experience for nuclear power construction in China.

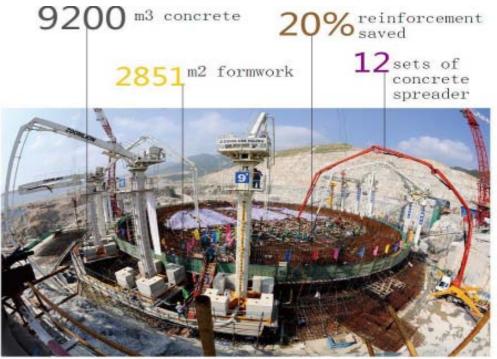
#### 建设国际一流三代核电标杆工程



# Utilization of advanced construction techniques

#### Mass concrete single lift pouring

The mass concrete was placed as a single lift, and is very successful. 9200m3 concrete was poured at one time for NI raft; 5600m3 concrete was poured at one time for TG pedestal foundation.



TSNP phase I NI raft concrete pouring





# Utilization of advanced construction techniques

#### Steel liner modularized lifting and erection technique

1# NI steel liner module No. 1 was successfully lifted on Mar.20th 2010. The top diameter and bottom diameter of this module is respectively 46.8m and 44.96m, with a height of 5m and a deadweight of 78t. The total weight of grid lifting device, module and lifting rigs amounts to approx.115t. A series of momentous technique innovations such as the use of grid lifting device and crawler crane travelling under 800t load.





#### **Project Coordination Mechanism**

- Top Management Coordination: In order to build a world-class nuclear power station in TSNP, CGNPC impelled main construction parties of TSNP ( CNECC, CSCEC, DEC, Shanghai Electric, AREVA, EDF and ALSTOM) to establish top management coordination mechanism, negotiated and proposed benchmarking project guideline, coordinated regularly for solutions of important issues.
- Dedicated Coordination Mechanism: Regular coordination mechanism was established for critical paths and difficulties in project construction. Top management of owner and contractor participate and push forward dedicated task.
- Main Contract Coordination Meeting: Coordination meetings are held for difficulties and problems happened in implementation of design and supply contract for NI & CI, and in technical preparation and organization of NI construction.



#### **Project Coordination Mechanism**











#### **EPR Showcase Project Indicators**

 Statistics for the Implementation Status of Taishan EPR Showcase Project Indicators (Up to the end of June of 2011)

Field	Result Indicator	status
	Mortality rate per100,000 persons = 0	0
Safety control	Rate of safety accident per 200,000 man-hours ≤0.06	0.0302
	Fire accident (times) = 0	0
Quality control	Rate of implementation of experience feedback from major quality events of other EPR project under construction	100%
	Recurrence of Major quality events in other EPR projects under construction = 0	0





#### **EPR Showcase Project Indicators**

Field	Result Indicator	status
	Rate of on-schedule achievement of level I project milestones = 100%	100%
Schedule control	Rate of on-schedule achievement of level II engineering milestones ≥ 80%	75%
	Rate of on-schedule achievement of level II construction milestones ≥ 85%	70%
Cost controlOverall cost of the project (cost of completing the project) $\leq$ approved overall budget.		meet the requirement

Note: the green color stands for meeting requirement or implementing smoothly as required by the indicators; the yellow color stands for slightly deviating from the indicator but no great impact; the red color stands for great deviating from the indicator and needs attention.



### Content







#### Level 1 Milestones in 2011

SN	Level 1 Milestones	Scheduled target
1	1#NI dome lifting	
2	1#RPV delivery	2011-11-30
3	1#NI polar crane available	2011-12-15
4	2#NI erection start	2011-09-01
5	1#CI main traveling crane available	2011-12-15
6	1#turbine LP2 module delivery	2011-10-15



建设国际一流三代核电标杆工程



# THE END Thanks!

